



Curing table for Easy Pox Systems

Resintype	Mixing ratio	Temperature e [between old pipe and liner]	return [water return boiler]	Curing time
1504	100:25	>60 °C	>75 °C	not recommended
		>50 °C	>65 °C	>40 min.
3008	100:25	>60 °C	>75 °C	>30 min.
		>50 °C	>65 °C	>60 min.
4514	100:25	>60 °C	>75 °C	>45 min.
		>50 °C	>65 °C	>90 min.
6024	100:25	>60 °C	>75 °C	>60 min.
		>50 °C	>65 °C	>120 min.
9030	100:25	>60 °C	>75 °C	>90 min.
		>50 °C	>65 °C	>180 min.
T0530	100:30	>60 °C	>75 °C	>4 hours
		>50 °C	>65 °C	>8 hours
T0880	100:45	>60 °C	>75 °C	>6 hours
		>50 °C	>65 °C	>12 hours

The values mentioned are the pure curing time. The time for the temperature rise, as well as the cooling phase are not taken into account. The data in the table are based on experience values with continuous heat supply. The concrete temperature conditions due to ground water, pipe material, external temperatures must also be considered

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Status: Feb. 2017